

Table 6.3**Minimum Efficient Scale of Plants and Firms as Percentage of U.S. National Market, 1967**

Industry	Minimum Efficient Scale Plant as Percentage of Total Market	Minimum Efficient Scale Firm as Percentage of Total Market	Four-Firm Concentration Ratio
Beer Brewing	3.4	10-14	40
Cigarettes	6.6	6-12	81
Cotton Synthetic Fabrics	0.2	1	36
Paints, Varnishes, and Lacquers	1.4	1.4	22
Petroleum Refining	1.9	4-6	33
Shoes, Except Rubber	0.2	1	26
Glass Containers	1.5	4-6	60
Cement	1.7	2	29
Steel Works	2.6	3	48
Ball and Roller Bearings	1.4	4-7	54
Refrigerators and Freezers	14.1	14-20	73
Storage Batteries	1.9	2	61

Source: F. M. Scherer, A. Beckenstein, E. Kaufer, and R. D. Murphy, *The Economies of Multi-Plant Operation: An International Comparison Study* (Cambridge, Mass.: Harvard University Press, 1975).